

# Installation Instructions

for use by heating contractor

# VIESSMANN®

Vitodens 200-W, WB2B Series

Models 80, 105

Multiple boiler installations for gas-fired condensing boilers

For operation with natural gas and liquid propane gas

Heating input 104 to 370 MBH  
30 to 108 kW

Please file in Service Binder



## VITODENS 200-W®



**IMPORTANT**

**Read and save these instructions for future reference.**

### Safety, Installation and Warranty Requirements

Please ensure that these instructions are read and understood before commencing installation. Failure to comply with the instructions listed below and details printed in this manual can cause **product/property damage**, **severe personal injury**, and/or **loss of life**. Ensure all requirements below are understood and fulfilled (including detailed information found in manual subsections).

#### ■ Licensed professional heating contractor

The installation, service, and maintenance of this equipment *must be performed* by a licensed professional heating contractor.

► Please see section entitled "Important Regulatory and Installation Requirements" in the Installation Instructions.



#### ■ Carbon monoxide

Improper installation, service and/or maintenance can cause flue products to flow into living space. Flue products contain *poisonous* carbon monoxide gas.

► For information pertaining to the proper installation, service and maintenance of this equipment to avoid formation of carbon monoxide, please see the Installation Instructions of the Vitodens 200-W Venting System.



#### ■ Equipment venting

Never operate boiler without an *installed venting system*. An improper venting system can cause carbon monoxide poisoning.

#### ■ Warranty

Information contained in this and related product documentation must be read and followed. *Failure to do so renders warranty null and void.*



#### ■ Product documentation

Read all applicable documentation before commencing installation. Store documentation near boiler in a readily accessible location for reference in the future by service personnel.

► For a listing of applicable literature, please see section entitled "Important Regulatory and Installation Requirements" in the Installation Instructions.



#### WARNING

**Installers must follow local regulations with respect to installation of carbon monoxide detectors. Follow manufacturer's maintenance schedule of boiler.**

#### ■ Advice to owner

Once the installation work is complete, the heating contractor must familiarize the system operator/ultimate owner with all equipment, as well as safety precautions/requirements, shut-down procedure, and the need for professional service annually before the heating season begins.

### Warning

This boiler requires fresh air for safe operation and **must** be installed with provisions for adequate combustion and ventilation air (in accordance with local codes and regulations of authorities having jurisdiction).

Do not operate this boiler in areas with contaminated combustion air. High levels of contaminants such as dust, lint or chemicals can be found at construction sites, home renovations, in garages, workshops, in dry cleaning/laundry facilities, near swimming pools and in manufacturing facilities.

Contaminated combustion air **will damage** the boiler and may lead to substantial property damage, severe personal injury and/or loss of life. Ensure boiler/burner is inspected and serviced by a qualified heating contractor at least once a year in accordance with the Start-up/Service Instructions of the boiler.

### Operating and Service Documentation

It is recommended that all product documentation such as parts lists, operating and service instructions be handed over to the system user for storage. Documentation is to be stored near boiler in a readily accessible location for reference by service personnel.

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## Important Regulatory and Installation Requirements

### Codes

The installation of this unit shall be in accordance with local codes or, in the absence of local codes, use CAN/CSA-B149.1 or .2 Installation Codes for Gas Burning Appliances for Canada. For U.S. installations use the National Fuel Gas Code ANSI Z223.1. Always use latest editions of codes.

In Canada all electrical wiring is to be done in accordance with the latest edition of CSA C22.1 Part 1 and/or local codes. In the U.S. use the National Electrical Code ANSI/NFPA 70. The heating contractor must also comply with both the Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1, and the Installation Code for Hydronic Heating Systems, CSA B214-01, where required by the authority having jurisdiction.

### Instructing the system user

The installer of the system is responsible to ensure the system operator/ultimate owner is made familiar with the system functioning, its activation, and its shut-down.

### Initial start-up

Initial start-up must be performed by a qualified heating contractor. Proper completion of the Maintenance Record by the heating contractor is also required.

### Working on the equipment

The installation, adjustment, service, and maintenance of this boiler must be done by a **licensed professional heating contractor** who is qualified and experienced in the installation, service, and maintenance of hot water boilers. **There are no user serviceable parts on the boiler, burners, or control.**

Ensure **main power** supply to equipment, the heating system, and all external controls has been **deactivated**. **Close main gas supply valve**. Take precautions in all instances to avoid accidental activation of power during service work.

### Technical literature

Literature for the Vitodens boiler:

- Technical Data Manual
- Installation Instructions
- Start-up/Service Instructions
- Operating Instructions and User's Information Manual
- Instructions of other Viessmann products utilized and installed
- Installation codes mentioned in this manual

→ *The following topics must be covered:*  
*Proper system operation sequence.*  
*Explain the equipment.*  
*Demonstrate an emergency shut-down, what to do and what not.*  
*Explain that there is no substitute for proper maintenance to help ensure safe operation.*

→ *The Maintenance Record is located in the Start-up and Service Instructions.*

→ *Please carefully read this manual prior to attempting start-up, maintenance or service. Any warranty is null and void if these instructions are not followed.*

*For information regarding other Viessmann System Technology componentry, please reference documentation of the respective product.*

*We offer frequent installation and service seminars to familiarize our partners with our products. Please inquire.*

→ *The completeness and functionality of field supplied electrical controls and components must be verified by the heating contractor. These include low water cut-offs, flow switches (if used), staging controls, pumps, motorized valves, air vents, thermostats, etc.*

→ *Leave all literature at the installation site and advise the system operator/ultimate owner where the literature can be found. Contact Viessmann for additional copies.*

→ *This product comes with several safety instruction labels attached. Do not remove!*  
*Contact Viessmann immediately if replacement labels are required.*

### Important Regulatory and Installation Requirements *(continued)*


For installations on the Commonwealth of Massachusetts, the following modifications to NFPA-54 chapter 10 apply:

Excerpt from 248 CMR 5-08:


- 2(a) For all side-wall horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side-wall exhaust vent termination is less than (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:
1. **INSTALLATION OF CARBON MONOXIDE DETECTORS.** At the time of installation of the side-wall horizontal vented gas fueled equipment, the installing plumber or gasfitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side-wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professional for the installation of hard-wired carbon monoxide detectors.
    - a. In the event that the side-wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard-wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.
    - b. In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.
  2. **APPROVED CARBON MONOXIDE DETECTORS.** Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.
  3. **SIGNAGE.** A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, "GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS".
  4. **INSPECTION.** The state or local gas inspector of the side-wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a) 1 through 4.
- (b) **EXEMPTIONS:** The following equipment is exempt from 248 CMR 5.08(2)(a) 1 through 4:
1. The equipment listed in Chapter 10 entitled "Equipment Not Required To Be Vented" in the most current edition of NFPA 54 as adopted by the Board; and
  2. Product Approved side-wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.

## About these Installation Instructions

 Take note of all symbols and notations intended to draw attention to potential hazards or important product information. These include "WARNING", "CAUTION", and "IMPORTANT". See below.

 <b>WARNING</b>
Indicates an imminently hazardous situation which, if not avoided, could result in death, serious injury or substantial product/property damage.

→ *Warnings draw your attention to the presence of potential hazards or important product information.*

 <b>CAUTION</b>
Indicates an imminently hazardous situation which, if not avoided, may result in minor injury or product/property damage.

→ *Cautions draw your attention to the presence of potential hazards or important product information.*

<b>IMPORTANT</b>
------------------

→ *Helpful hints for installation, operation or maintenance which pertain to the product.*



→ *This symbol indicates that additional, pertinent information is to be found in column three.*



→ *This symbol indicates that other instructions must be referenced.*

# Applicability

**CAUTION**

The boiler serial number must be provided when ordering replacement parts. Some replacement parts are not reverse compatible with previous versions of the Vitodens 200-W WB2B boiler.

## IMPORTANT

When ordering replacement parts, provide either the 16-digit boiler serial number (on the bar code label) or the 12-digit ASME/NB serial number, located as shown underneath boiler front enclosure panel. Refer to page 15 for instructions on how to remove front enclosure panel.

**NG and LPG**  
**Model No. WB2B 80**  
 Serial No. 7424193

**Model No. WB2B 105**  
 Serial No. 7424194

**NG only**  
**Model No. WB2B 80**  
 Serial No. 7374868

**Model No. WB2B 105**  
 Serial No. 7374869

12-digit ASME/NB serial number (located on metallic plate riveted to the heat exchanger)

Stainless steel Inox-Radial heat exchanger

16-digit boiler serial number on white bar code label labelled "Boiler Serial Number" is also located on the bottom of the boiler.

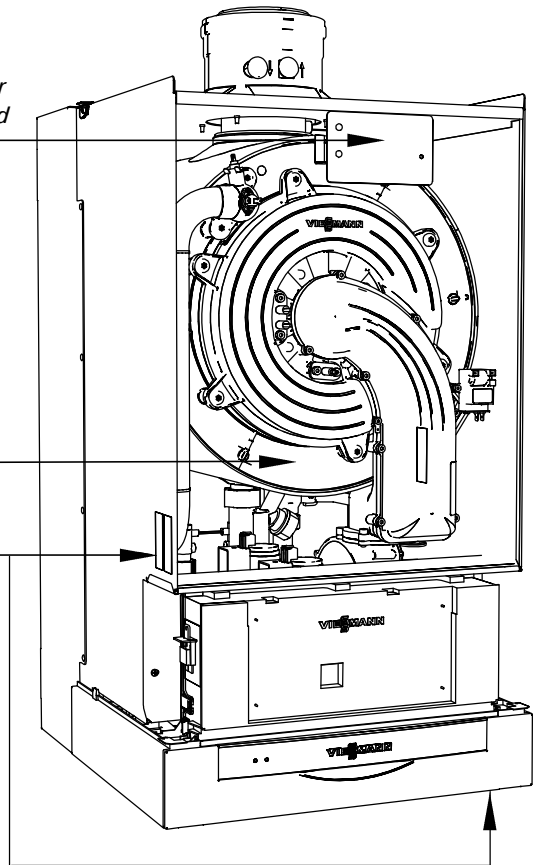


Fig. 1 Locating boiler serial numbers for ordering replacement parts

# Product Information

Natural/Liquid propane gas-fired wall-mounted condensing heating boiler for weather-responsive operation in closed loop, forced circulation hot water heating systems for space heating and domestic hot water (DHW) production.

The Vitodens 200-W, WB2B series boiler comes factory set for operation with natural gas. For fuel conversion to liquid propane gas no conversion kit is required.

Boiler model must be selected based on an accurate heat loss calculation of the building. Ensure boiler model is compatible with connected radiation.

Vitodens 200-W, WB2B series boilers are factory-tested and calibrated. Further gas valve adjustments are not typically required during field start-up.



See the Vitodens 200-W, WB2B Start-up/Service Instructions.



## Mechanical Room


During the early stages of designing a new home, we recommend that proper consideration be given to constructing a separate mechanical room dedicated to the gas- or oil-fired heating equipment and domestic hot water storage tank(s).

The boiler must be located in a heated indoor area, near a floor drain, and as close as possible to a wall. Whenever possible, install the boiler near an outside wall so that it is easy to duct the venting system to the boiler.


Locate the boiler on a wall capable of supporting the weight of the boiler filled with water (see section entitled "Technical Data" on page 55 for information required for total boiler weight calculation). Ensure that the boiler location does not interfere with the proper circulation of combustion and ventilation air of other fuel burning equipment within the mechanical room (if applicable).


The maximum room temperature of the mechanical room where the boiler is located must not exceed 104°F / 40°C.

### Installation area conditions

 **WARNING**  
**Incorrect ambient conditions can lead to damage to the heating system and put safe operation at risk.**

- Ensure ambient temperatures are higher than 32°F / 0°C and lower than 104°F / 40°C.
- Prevent the air from becoming contaminated by halogenated hydrocarbons (e.g. as contained in paint solvents or cleaning fluids) and excessive dust (e.g. through grinding or polishing work). Combustion air for the heating process, and ventilation of the boiler room must be free of corrosive contaminants. To that end, any boiler must be installed in an area that has no chemical exposure. The list to the right indicates the main, currently known sources.
- Avoid continuously high levels of humidity (e.g. through frequent drying of laundry).
- Never close existing ventilation openings.

 **WARNING**  
**If you notice fire coming from the appliance, call the fire department immediately! Do not attempt to extinguish the fire unless qualified to do so.**

 **WARNING**  
**Fire causes a risk of burns and explosion!**

- Shut down the boiler
- Close fuel shut-off valves
- Use a tested fire extinguisher, class ABC.

### Sources of combustion and ventilation air contaminants

#### *Areas likely to contain contaminants:*

- New building construction
- Swimming pools
- Remodelling areas, hobby rooms
- Garages with workshops
- Furniture refinishing areas
- Dry cleaning/laundry areas and establishments
- Auto body shops
- Refrigeration repair shops
- Metal fabrication plants
- Plastic manufacturing plants
- Photo processing plants
- Beauty salons

#### *Products containing contaminants:*

- Chlorine-type bleaches, detergents and cleaning solvents found in household laundry rooms
- Paint and varnish removers
- Hydrochloric acid, muriatic acid
- Chlorine-based swimming pool chemicals
- Spray cans containing chlorofluorocarbons
- Chlorinated waxes and cleaners
- Cements and glues
- Refrigerant leaks
- Calcium chloride used for thawing
- Sodium chloride used for water softening salt
- Permanent wave solutions
- Adhesives used to fasten building products and other similar items
- Antistatic fabric softeners used in clothes dryers

### Boiler operation in marine environments (damp, salty coastal areas)

#### **IMPORTANT**

The service life of the boiler's exposed metallic surfaces, such as the casing and fan housing, is directly influenced by proximity to damp and salty marine environments. In such areas, higher concentration levels of chlorides from sea spray, coupled with relative humidity, can lead to degradation of the exposed metallic surfaces mentioned above. Therefore, it is imperative that boilers installed in such environments **not** be installed using direct vent systems which draw outdoor air for combustion. Such boilers must be installed using room air dependent vent systems; i.e. using room air for combustion. The indoor air will have a much lower relative humidity and, hence, potential corrosion will be minimized.

## Before Set-up

Before placing boiler in its installation location, ensure all necessary accessories are installed.

**⚠ CAUTION**

The boiler must be installed in such a way that gas ignition system components are protected from water (spraying, splashing, etc.) during boiler operation and service.

## Minimum Clearances

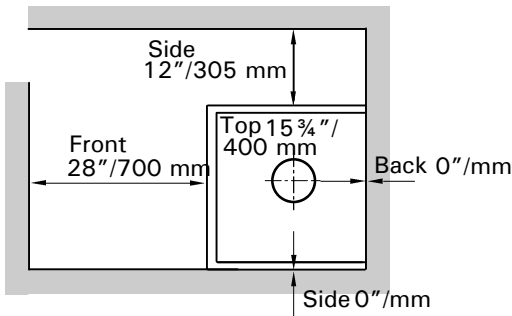


Fig. 2 Recommended min. service clearances

**Note:**  
The Vitodens 200-W, WB2B boiler has passed the zero inches vent clearance to combustibles testing requirements dictated by the boiler Harmonized Standard ANSI Z21.13, CSA 4.9.2007 and therefore is listed for zero clearance to combustibles when vented with a single-wall special venting system (AL-29-4C material) or UL/ULC-listed CPVC gas vent material. The zero inches vent clearance to combustibles for the Vitodens 200-W, WB2B boiler supercedes the clearance to combustibles listing that appears on the special venting system label.

### Recommended minimum service clearances

For typical Vitodens installations, Viessmann recommends installing the boiler with the clearances shown in the illustration on the left.

**Note:**  
The 12" (305 mm) side clearance specified is only recommended to be able to view the boiler certified rating plate, decal and also accommodate the PRV installation kit.

If the pressure relief valve is rotated 90° facing forward by using an extension between the tee and the boiler connection, then this clearance can be reduced to 1/2". This 1/2" clearance is only required to be able to remove the boiler's front cover and view the rating plate attached to it, if needed. This reduced clearance is also used in Vitodens multiple boiler installation system as described in the multiple boiler installation instructions.

The Vitodens 200-W, WB2B boiler is approved for closet and alcove installation with the following clearances to combustibles.

Table 1. Clearances

Top	Front	Rear	Left	Right	Vent pipe
0	0 AL, CL	0	0	0	0

AL = Alcove  
CL = Closet



See Vitodens 200-W WB2B Venting System Installation Instructions for details.

# Preparing the Connections

## Connections overview

Use an approved pipe sealant or teflon tape when connecting the following installation fittings.

This section constitutes an overview only! Refer to subsequent sections for detailed information on individual piping connections.

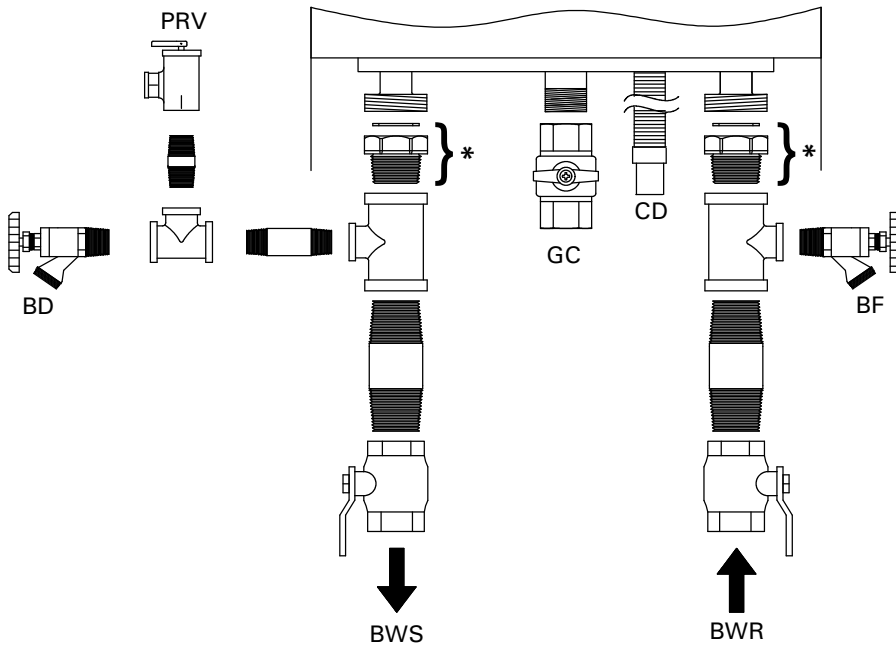


Fig. 3 Piping connections for Vitodens 200-W, WB2B 80, 105

**Legend**

- BWR Boiler Water Return, 1 ¼" NPTF
- BWS Boiler Water Supply, 1 ¼" NPTF
- BD Boiler Drain
- CD Condensate Discharge tubing, 1"
- GC Gas Connection, 1" NPTM
- PRV Pressure Relief Valve
- BF Boiler Fill

\* G 1 ½" to 1 ¼" NPT adaptor and gasket

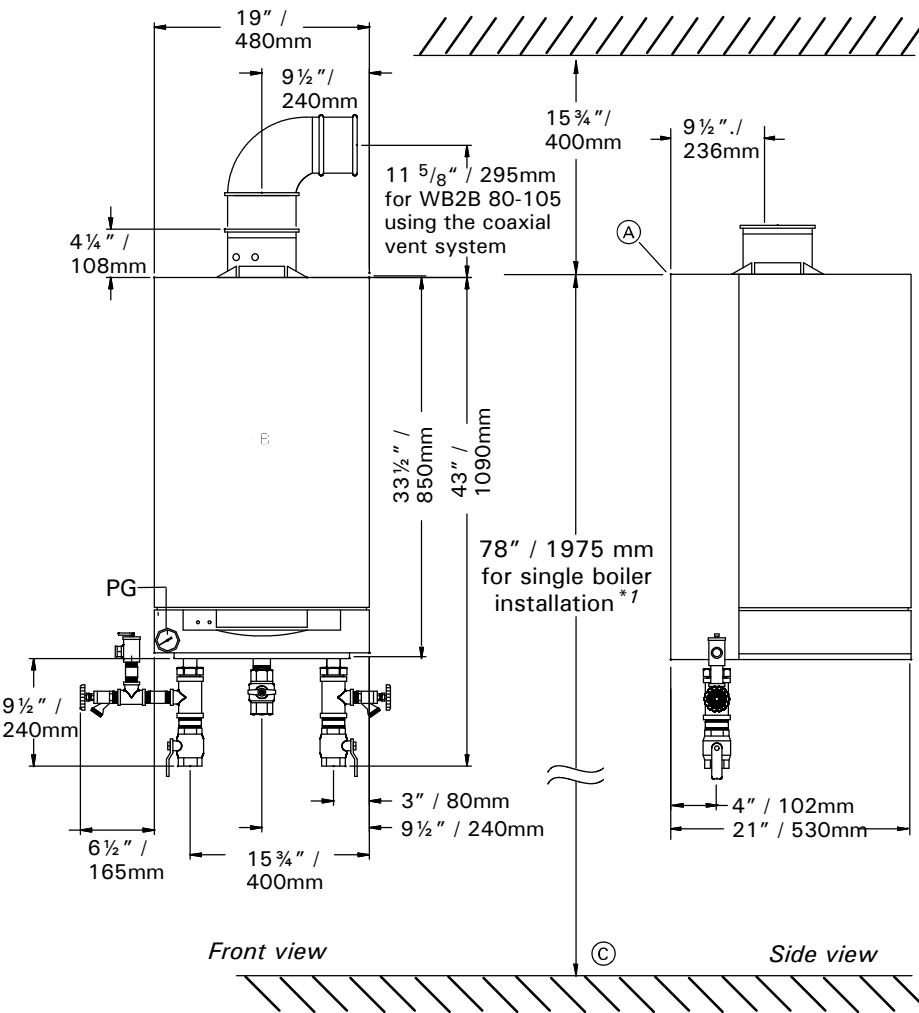
# Preparing the Connections *(continued)*

## Connections overview *(continued)*

Use an approved pipe sealant or teflon tape when connecting the following installation fittings.

This section constitutes an overview only! Refer to subsequent sections for detailed information on individual piping connections.

When preparing gas, water and electrical connections in the field, see section entitled "Wall Mounting" on page 13 of this manual for information regarding the installation of the wall mounting bracket.



### IMPORTANT

The maximum ambient temperature must not exceed 104°F / 40°C.

1. Heating water connections and gas connection to be made in the field. See illustration to the left and connection-specific section for details.
2. See subsection entitled "Power supply connection" for details regarding power supply to the Vitodens 200-W WB2B boiler.

Fig. 4 Piping connections for Vitodens 200-W, WB2B 80, 105

**Legend**

- PG Pressure Gauge
- Ⓐ Reference point for top of boiler
- Ⓑ Vitodens 200-W boiler
- Ⓒ Finished floor level

\*1 Recommendation

## Wall Mounting

### Installing the wall mounting bracket

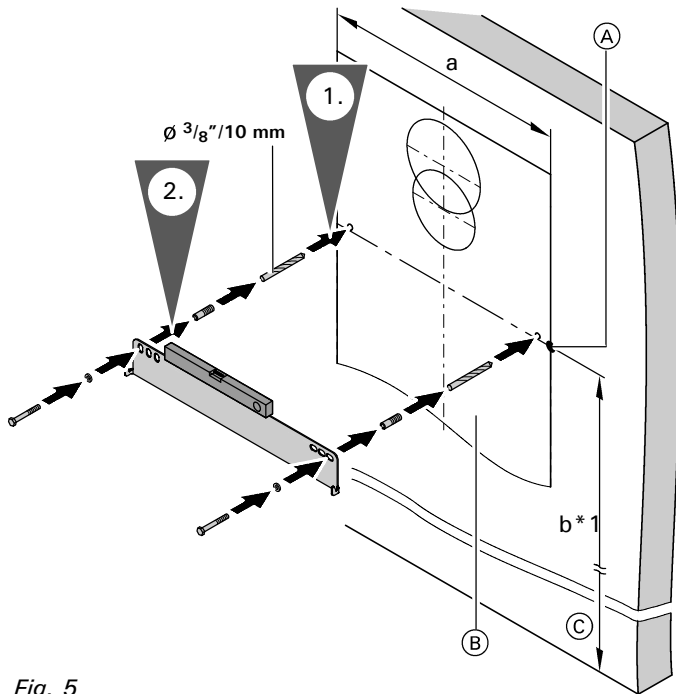


Fig. 5

#### Legend

- Ⓐ Reference point for top of boiler
- Ⓑ Mounting template
- Ⓒ Finished floor level

#### Dimensions

- a 19" / 483 mm
- b 78" / 1975 mm

\*1 Recommendation

The Vitodens 200-W WB2B can be wall-mounted on

- a brick/concrete wall
- wood studs
- metal studs

Following are the installation instructions for the mounting bracket on each material. Skip to the installation instructions applicable to your installation requirements.

#### **CAUTION**

Whichever mounting method is used, ensure that the bracket is tightly and securely fastened to wall. Failure to secure boiler properly could cause boiler to loosen, posing a severe safety hazard.

#### Installation of mounting bracket on brick/concrete wall:

1. Drill holes ( $\varnothing 3/8'' / 10 \text{ mm}$ ), using mounting template supplied with the boiler.
2. Align wall mounting bracket and attach to wall with the screws and bolts supplied.

**Wall Mounting** *(continued)*

**Installing the wall mounting bracket** *(continued)*

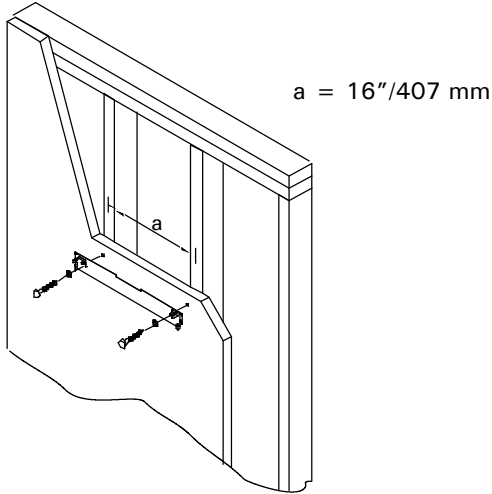


Fig. 6 General installation of mounting bracket

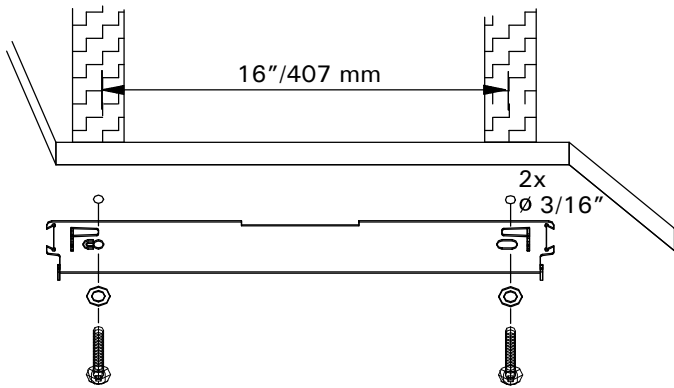


Fig. 7 Installation of mounting bracket on wood studs

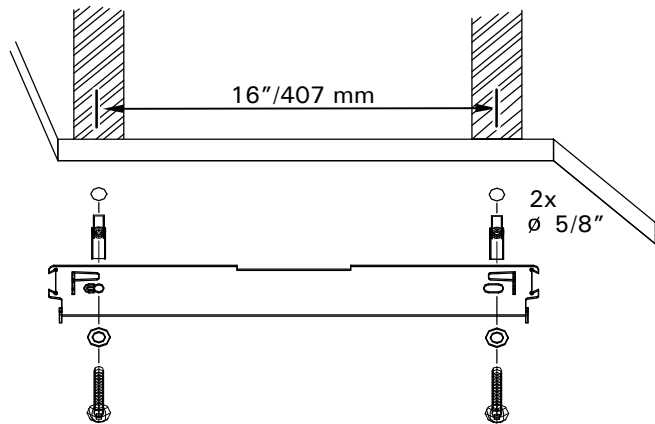


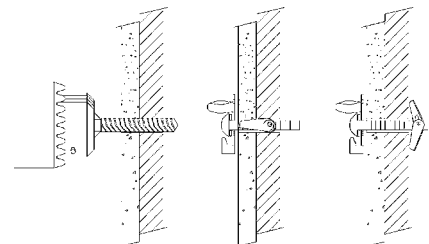
Fig. 8 Installation of mounting bracket on metal studs

**Installation of mounting bracket on wood and metal studs**

To mount the Vitodens 200-W WB2B boiler on wood or metal studs, install mounting bracket on wall as shown in Fig. 6.

Install mounting bracket on wood studs as per Fig. 7.  
 Drill  $\frac{3}{16}$ " pilot holes to insert mounting bolts.  
 Ensure that holes are located in the center of each wood stud.

Install mounting bracket on metal studs as per Fig. 8.  
 Drill  $\frac{5}{8}$ " pilot holes to insert mounting bolts.  
 Ensure that holes are located in the center of each metal stud.  
 Secure mounting bracket with bolts to metal studs as shown below.



## Wall Mounting *(continued)*

### Mounting the boiler

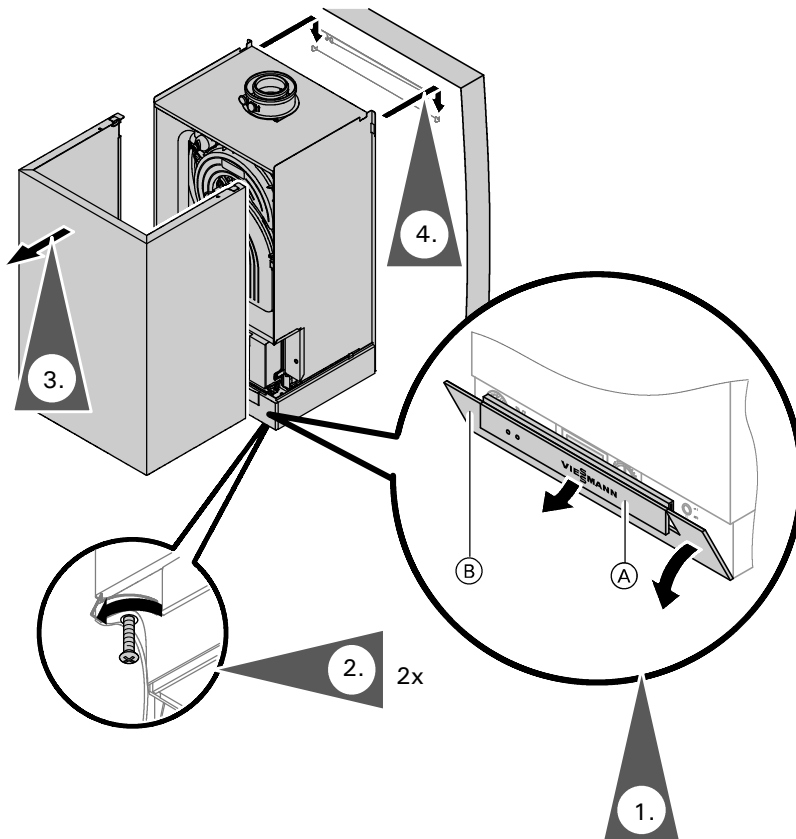


Fig. 9

1. To open hinged cover, lift cover (A) and pivot control unit flap (B) down. All boiler controls are located behind the control unit flap.
2. Loosen the screws at the bottom of the boiler; do not remove completely.
3. Remove front enclosure panel (lift up and pull towards you).



*For installation of the mounting bracket, see "Wall mounting" on page 13 of this manual.*

4. Mount boiler onto the mounting bracket and connect boiler to the installation fittings.

## Connections

### Connecting the power supply

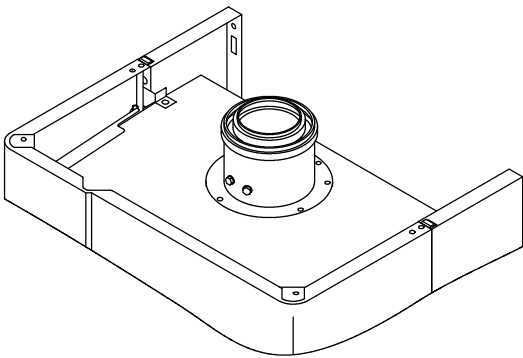


See *Power/Pump Module Installation Instructions*

The Vitodens 200-W boiler is shipped with a Power/Pump module, which requires a 120 VAC power supply from a wall receptacle. The module contains a 120/230 VAC step-up transformer for 230 VAC operation.

Refer to the Installation Instructions shipped with the module or those contained in this manual for wiring details (see page 53).

### Boiler venting



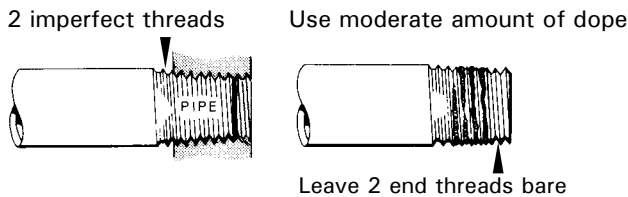
The Vitodens 200-W WB2B boiler comes with a pre-installed vent pipe adaptor (as shown in fig. 10). Run venting system, single-wall or coaxial, through the side wall or the roof, taking the shortest possible route and at a rising angle (min. 3°).



See *Installation Instructions WB2B Venting System for details.*

Fig. 10

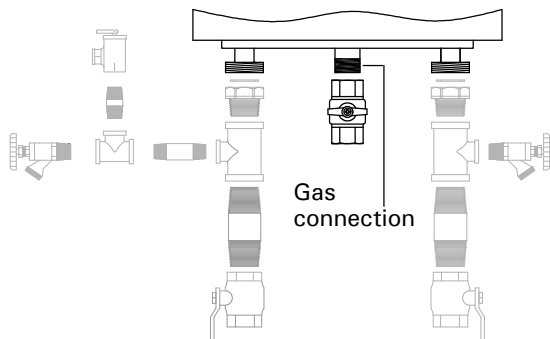
### Proper piping practice



Support piping by proper suspension method. Piping must not rest on or be supported by boiler.

Fig. 11 Pipe threads

### Gas shut-off valve connection



1. Make gas connections in accordance with codes CAN/CSA B149.1 and .2 or National Fuel Gas Code ANSI Z223.1/NFPA 54, as well as local codes.

2. Connect gas shutoff valve to the boiler gas connection.

3. Once connected close gas shutoff valve on boiler.

Fig. 12 Gas valve connection

See following page for details on gas connection and piping.



**Connections** *(continued)*

**Gas connection and piping**

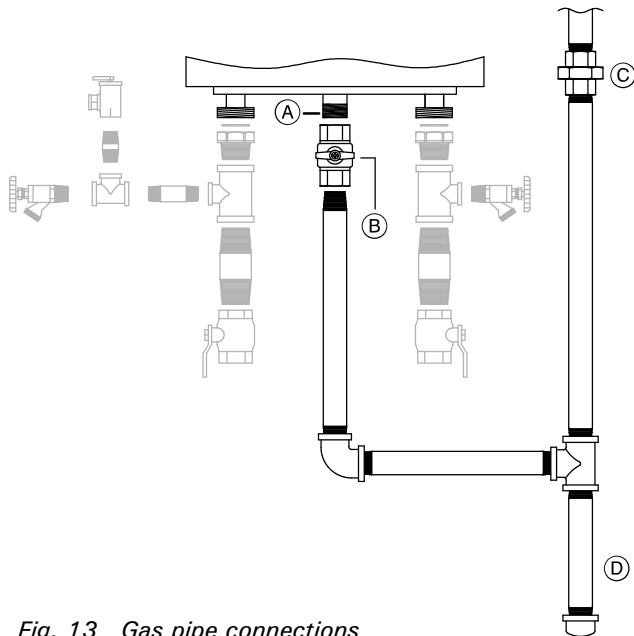


Fig. 13 Gas pipe connections

**Legend**

- (A) Gas connection  $\varnothing$  1" (NPT)
- (B) Accessible manual gas shutoff valve
- (C) Ground joint union
- (D) Drip leg

**! WARNING**  
 The gas supply piping must be leak tested before placing the boiler in operation.

**! CAUTION**  
 Ensure that gas piping is large enough for all appliances in the residence. No noticeable gas pressure drop in the gas line must occur when any unit (or combination of units) lights or runs.

1. Refer to current CAN/CSA B149.1 and .2 or National Fuel Gas Code ANSI Z223.1/NFPA 54, as well as local codes for gas piping requirements and sizing. Pipe size to the boiler must be determined based on:
  - pipe length
  - number of fittings
  - type of gas
  - maximum input requirements of all gas appliances in the residence.

**IMPORTANT**


**Design piping layout in such a way that piping does not interfere with serviceable components.**

2. Before connecting boiler to gas line, install ground joint union, capped drip leg and a manual equipment shutoff valve as shown. Valves must be listed by a nationally recognized testing agency. Make boiler gas connection as shown in Fig. 13.
3. Perform gas piping pressure test as described in the following subsection.

**IMPORTANT**

**Max. gas supply pressure: 14 "w.c.**

4. Identify shutoff valves as such with a tab and familiarize operator/ultimate owner of boiler with these valves.

 See Vitodens 200-W WB2B Start-up/Service Instructions for applicable system coding information.

## Connections *(continued)*

### Gas piping pressure test

When performing the gas piping pressure test, ensure the following requirements are met.



#### WARNING

Never check for gas leaks with an open flame.



#### WARNING

Exposing boiler gas pressure regulator and gas valve to extreme pressures renders warranty null and void.

#### IMPORTANT

$\frac{1}{2}$  psig = 14 "w.c.

1. Isolate the boiler from the gas supply piping system using the individual manual shutoff valve during pressure tests equal to or less than  $\frac{1}{2}$  psig/ 14 "w.c.
2. The boiler and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of  $\frac{1}{2}$  psig/14 "w.c.
3. Perform leak test.  
Use approved liquid spray solution for bubble test. Ensure that no liquid is sprayed on any electrical components, wires or connectors. Do **not** allow leak detection fluid to contact gas valve regulator or regulator vent opening.
4. Correct any and all deficiencies.
5. Remove air from gas line.

**Connections** *(continued)*

**Heating water connections**

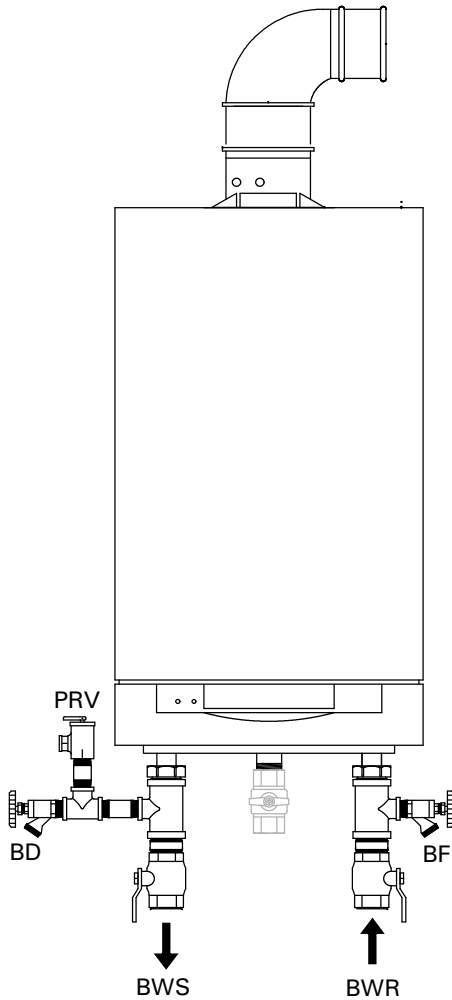


Fig. 14

**Legend**

- BD Boiler Drain
- BF Boiler Fill
- BWS Boiler Water Supply
- BWR Boiler Water Return
- PRV Pressure Relief Valve

1. Thoroughly flush heating system (particularly before connecting the boiler to an existing system).
2. Connect boiler to the heating system.

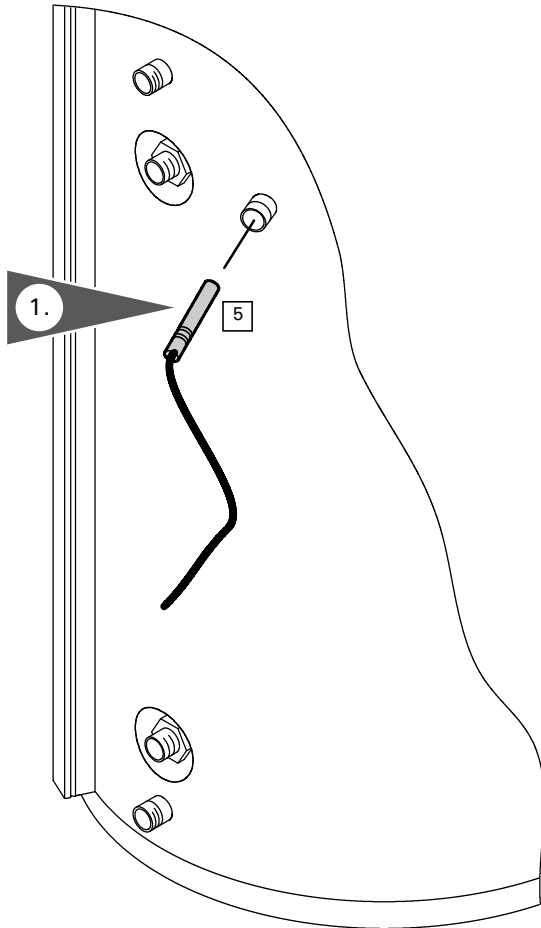
Max. operating pressure ..... 4 bar / 60 psig  
 Test pressure ..... 6 bar / 90 psig

**IMPORTANT**

**Damage resulting from pressure exceeding those values stated is not covered by Viessmann warranty.**

**Connections** *(continued)*

**Making the DHW connections**



1. *With a Vitocell 100 DHW storage tank:*

Insert DHW tank temperature sensor **5** into sensor well as shown.

*With a Vitocell 300 DHW storage tank:*

Refer to the Vitocell 300 Installation Instructions shipped with the DHW storage tank for details.

**IMPORTANT**

Follow the Installation Instructions supplied with the Viessmann DHW storage tank when mounting and securing DHW tank temperature sensor **5**.

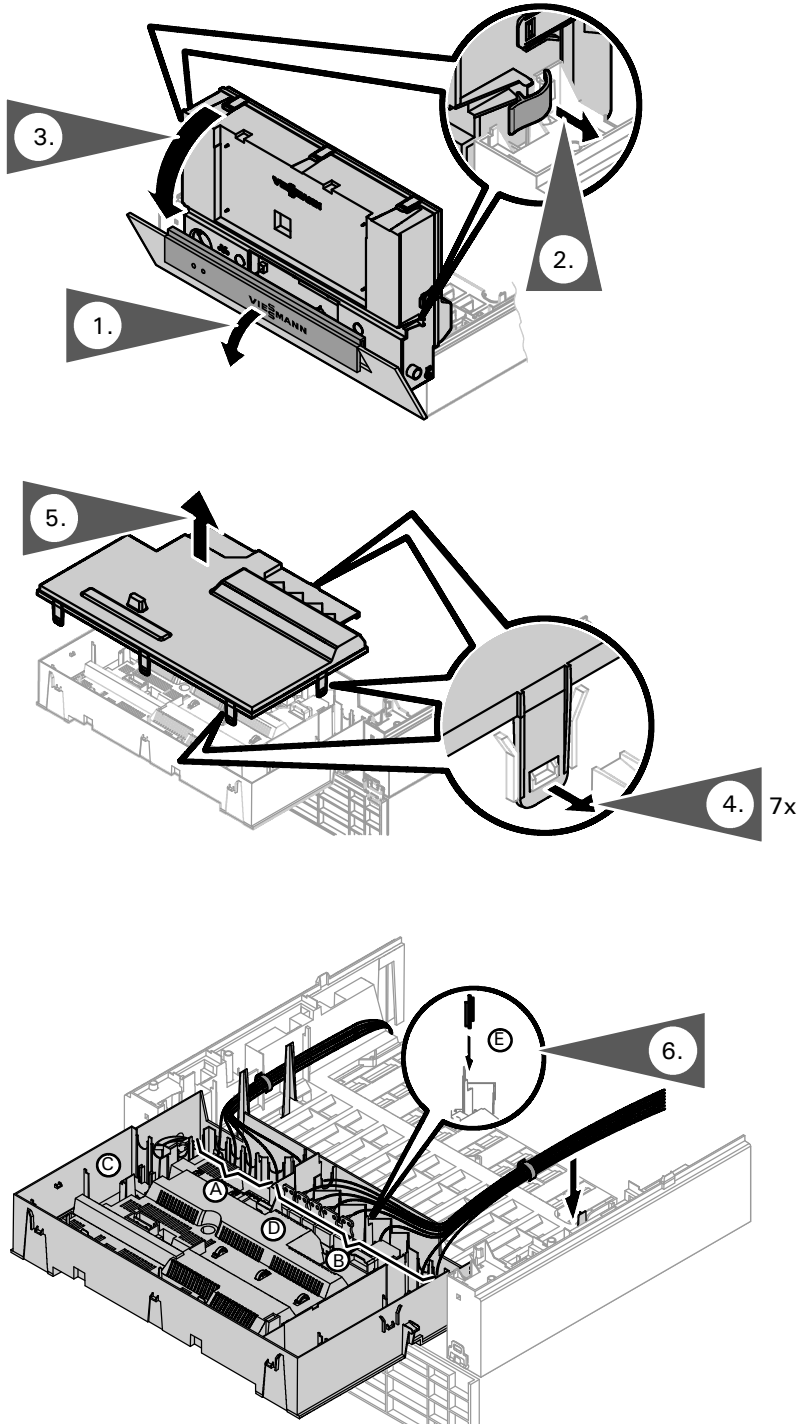
**WARNING**

**IF A DHW STORAGE TANK OTHER THAN A VISSMANN VITOCCELL 100 OR 300 TANK IS USED, THE INSTALLER MUST VERIFY PROPER OPERATION OF THE VISSMANN DHW TANK TEMPERATURE SENSOR WITH ORIGINAL MANUFACTURER OF THE TANK. VISSMANN STRONGLY RECOMMENDS THE INSTALLATION OF A TEMPERATURE TEMPERING VALVE IN THE DHW SUPPLY LINE.**

Fig. 16 Vitocell-H 100 DHW storage tank

**Connections** *(continued)*

**Accessing the control unit cables**



1. To open hinged cover, lift cover and pivot control unit flap down.
2. Release the hinged hooks located on both sides of the control unit.
3. Fold down the control unit.
4. Release locking tabs as shown.
5. Remove cover.

**CAUTION**  
 When running and securing connecting cables on site, ensure that the maximum permissible temperatures of the cables are not exceeded.

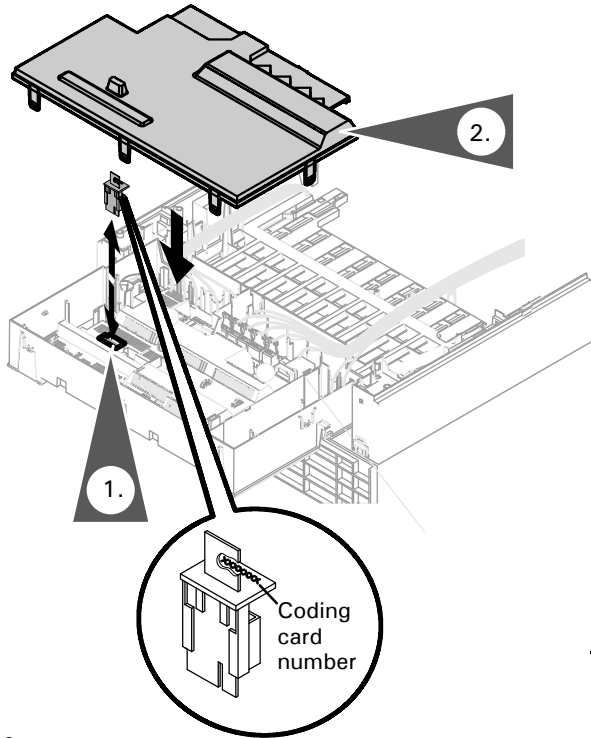
6. Route all connecting cables to the appropriate areas and secure the cables to the control base using existing strain reliefs as shown.

- Legend**
- (A) Low voltage connections
  - (B) 230 VAC connections
  - (C) Communications module (accessories)
  - (D) Main PCB
  - (E) Strain relief for power supply cable

Fig. 17

**Connections** *(continued)*

**High altitudes setting**



In the factory default setting, the boiler is equipped to operate in altitudes of up to 5,000 ft. / 1,500 m. For operation in higher altitudes, the existing coding card must be replaced with a higher altitude coding card. See table 2 or the Viessmann Price List for order information.

1. Pull out the existing coding card, cut and remove it from the cable tie. Insert the high altitude coding card into the boiler control board.
2. Install cover.

Fig. 19

**Table 2. Altitude coding cards**

Model Number (base serial #)	Coding card Order Number	
	0-5,000 ft. / 0-1,500 m	5,000-10,000 ft. / 1,500 - 3,000 m
WB2B 80 (7374868...) (NG only)	7832 269 <sup>*1</sup> or 7833 231 <sup>*1</sup>	7425 958 or 7424 907
WB2B 105 (7374869...) (NG only)	7832 270 <sup>*1</sup> or 7833 233 <sup>*1</sup>	7425 959 or 7424 910
WB2B 80 (7425193...) (NG and LPG)	7833390 <sup>*1</sup>	7428965
WB2B 105 (7424194...) (NG and LPG)	7833391 <sup>*1</sup>	7428966

<sup>\*1</sup> Factory Installed

## Connections *(continued)*

### Condensate connection

The Vitodens 200-W WB2B boiler comes with a built-in condensate trap. An external trap is not required when connecting the field drain to flexible discharge tubing. Discharge tubing (field supplied) must be of 1" diameter. Use CPVC, PVC or other material approved by codes listed below.

The drain pipe and fittings must conform to ANSI standards and ASTM D1785 or D2846. CPVC or PVC cement and primer must conform to ASTM D2564 or F493. In Canada use CSA or ULC listed schedule 40 CPVC or PVC drain pipe, fittings and cement.

If the condensate outlet of the Vitodens 200-W WB2B boiler is lower than the drain, a condensate pump must be installed. Select a pump which is approved for condensing boiler applications. To avoid condensate spillage, select a pump with an overflow switch. The drain connection must terminate into an open or vented drain as close to the boiler as possible to prevent siphoning of the boiler drain.

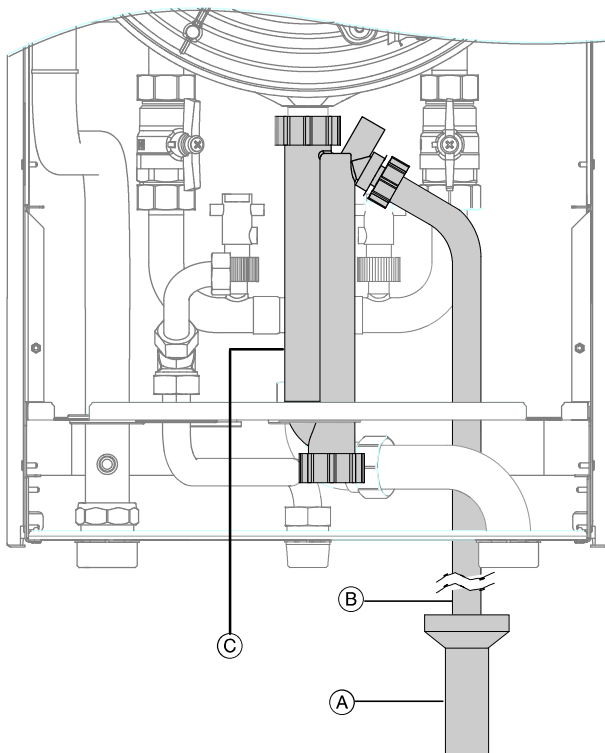


Fig. 20

#### Legend

- (A) Open or vented field supplied drainage system
- (B) Flexible discharge tubing
- (C) Siphon trap

1. Install the condensate drain pipe with a suitable gradient.

#### IMPORTANT

As shipped, the flexible discharge tubing (B) will be found to be pushed up inside the boiler housing. Ensure the condensate drain pipe is pulled down and positioned to allow the condensate to properly drain.

2. Discharge condensate from the boiler into the drainage system, either directly or (if required) via a neutralization unit (accessory).



*Installation Instructions of Neutralization Unit (if applicable)*

#### IMPORTANT

Pipe ventilation must take place between the siphon trap and the neutralization unit (if applicable).

#### IMPORTANT

Do not connect the drain pipe from any other appliance, such as water softener backwash pipe, to Vitodens condensate drain pipe.

# Safety Connections and Pressure Testing

## Installing boiler safety devices

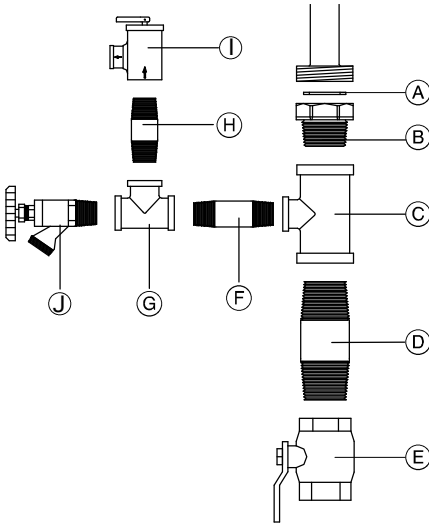


Fig. 21

**Legend**

- Ⓐ Gasket, Ø 1 1/2"
- Ⓑ G 1 1/2" to 1 1/4" NPT adaptor
- Ⓒ Reducing tee, 1 1/4" x 3/4" x 1 1/4"
- Ⓓ Brass nipple, length 2 1/2" x 1 1/4"
- Ⓔ Isolation valve, 1 1/4"
- Ⓕ Brass nipple, length 3" x 3/4"
- Ⓖ Tee
- Ⓗ Brass nipple, length 2" x 3/4"
- Ⓘ Pressure relief valve, 3/4" NPT
- ⓵ Drain valve connection, 3/4"

1. Remove loosely pre-assembled combination pressure relief valve and drain valve assembly.

2. Apply sufficient amount of pipe sealant to both ends of all pipe fittings Ⓑ, Ⓓ, Ⓕ, Ⓗ, ⓵ and Ⓔ, and install onto tees Ⓒ and Ⓖ.

3. Install pressure relief valve Ⓘ and tighten.

4. Install discharge pipe on pressure relief valve in such a way that...  
 ■ the end of the pipe is not threaded.  
 ■ the pressure relief discharge pipe extends to a floor drain and ends approximately 6" / 150 mm above the drain.

Ensure that...

- there is no shutoff valve installed in the discharge pipe.
- discharge pipe diameter is not reduced.
- discharge is not piped to outdoors.

Minimum connection diameters:

Pressure relief valve .....	3/4"
Discharge pipe .....	3/4"
Piping to precharged expansion tank .....	3/4"

### IMPORTANT

Install the (approved) factory supplied pressure relief valve.

Removal of air from the system must occur via use of air vent(s) in the system supply. To ensure the boiler can be purged of all air, ensure supply/return water lines do not contain restrictive piping where air could be trapped.

### WARNING

Do not install an isolation valve between boiler and pressure relief valve.  
 The discharge pipe for the pressure relief valve must be oriented to prevent scalding of attendants.  
 Pipe pressure relief valve discharge pipe close to floor drain. Never pipe discharge pipe to the outdoors.

**Low water cut-off**

A low water cut-off may be required by local codes. If boiler is installed above radiation level, a low water cut-off device of approved type (field supplied) must be installed in all instances. Do not install an isolation valve between boiler and low water cut-off (see subsection entitled "Boiler with low water cut-off" on page 29 in these instructions).



## Safety Connections and Pressure Testing *(continued)*

### Performing a boiler pressure test

The boiler must be leak tested before being placed in operation. Before boiler is connected to piping or electrical power supply, it must be hydrostatically pressure tested.

1. After installing safety devices (see previous page), install temporary cap on  $\frac{3}{4}$ " x 2" nipple.
2. Cap supply and return connections.
3. Connect  $\frac{1}{2}$ " garden hose to boiler fill valve at the bottom of the boiler and fill boiler slowly until pressure gage indicates max. 4 bar / 60 psig.
4. Maintain pressure for 15 minutes. During time of pressure testing, do not leave boiler unattended.
5. Inspect all pipe joint connections and safety devices with a flashlight for leaks.  
A lower manometer reading than 4 bar / 60 psig usually indicates loss of water due to leakage. All leaks must be repaired.
6. After 15 minutes, release water pressure from boiler by opening boiler drain valve slowly, remove caps from supply and return connections as well as  $\frac{3}{4}$ " cap from 2" nipple, and install pressure relief valve immediately instead of  $\frac{3}{4}$ " cap.
7. After boiler has passed pressure test, proceed with the installation.

Max. operating pressure	4 bar / 60 psig
Testing pressure	6 bar / 90 psig
Max. boiler water temperature	210°F / 99°C



### WARNING

Exposing the boiler to pressures and temperatures in excess of those listed will result in damages, and will render warranty null and void.

## Installation Examples

### General

The schematics on the following pages are to be seen as guidelines only. They further do not display all system varieties, safety devices, or concepts possible. Specific system layouts may be further discussed with the local Viessmann sales representative office.

### Clearances

A minimum of 2" / 51 mm circumferential clearance from non-insulated hot water pipes to combustible construction must be maintained. In cases where the pipes are insulated with pipe insulation of appropriate and sufficient thickness and insulation values, the above clearance may be reduced to 0" (refer to local gas codes).



### CAUTION

For underfloor heating applications, an additional immersion or strap-on aquastat must be installed in the low temperature underfloor loop (downstream of the mixing valve) to de-energize the pump and/or boiler to prevent overheating. High water temperatures can damage concrete slabs.

*Please note that in the following piping layout examples all pumps are field supplied.*

### IMPORTANT

The examples on the following pages depict possible piping layouts of the Vitodens 200-W WB2B boiler equipped with Viessmann System Technology. For boiler and tank combinations, please install only feasible combinations listed in the Viessmann Price List.

Please note that the following examples are simplified conceptual drawings only!

Piping and necessary componentry must be field verified.

A low water cut-off (LWCO) must be installed where required by local codes. Proper installation and functionality in the field is the responsibility of the heating contractor.



### WARNING

If a DHW storage tank other than a Viessmann Vitocell 100 or 300 tank is used, the installer must verify proper operation of the Viessmann DHW tank temperature sensor with the original manufacturer of the tank. Viessmann strongly recommends the installation of a temperature tempering valve in the DHW supply line.

### IMPORTANT

DHW supply and return piping between boiler DHW connections and the Viessmann DHW tank connections, shall be a minimum of 1 ¼" pipe size. This will ensure the residual head of the field supplied pump is fully utilized to overcome the resistance of the DHW heat exchanger coil and to provide sufficient water flow to the boiler heat exchanger.

In non-Viessmann DHW tank applications, perform, in addition to the above, accurate calculations for DHW tank coil pressure drop versus boiler pump (field supplied) residual head to ensure sufficient water flow to the boiler heat exchanger. Failure to heed the above instructions may cause boiler short-cycling and inadequate DHW supply.

**Installation Examples** *(continued)*

**Waterside flow** (primary circuit)

The Vitodens 200-W, WB2B is designed for closed loop, forced circulation hot water heating systems only.

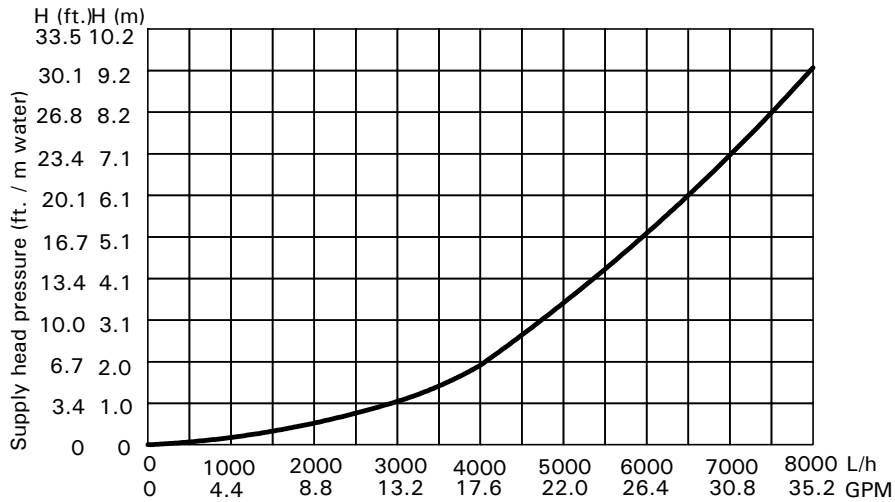


Fig. 22

**Pressure drop (primary circuit) for Vitodens 200-W, WB2B 80, 105**  
 For sizing an on-site circulation system.  
 Max. flow rate 35.2 USGPM/8000 L/h.

**Table 3. Typical System Flow Rates**

Model	WB2B	80	105
$\Delta t$ for NG/LPG			
Output (NG/LPG) MBH		260	350
20°F rise (GPM)		26.0	35.0
25°F rise (GPM)		20.8	28.0
30°F rise (GPM)		17.3	23.3
35°F rise (GPM)		14.9	20.0
40°F rise (GPM)		13.0	17.5

**Boilers max. flow rate 35.2 USGPM /8000 L/h.**

# Installation Examples *(continued)*

## System layout

Multiple (up to four) Vitodens 200-W, models WB2B 45 to 105 with...

- multiple heating circuits with mixing valves
- low-loss header

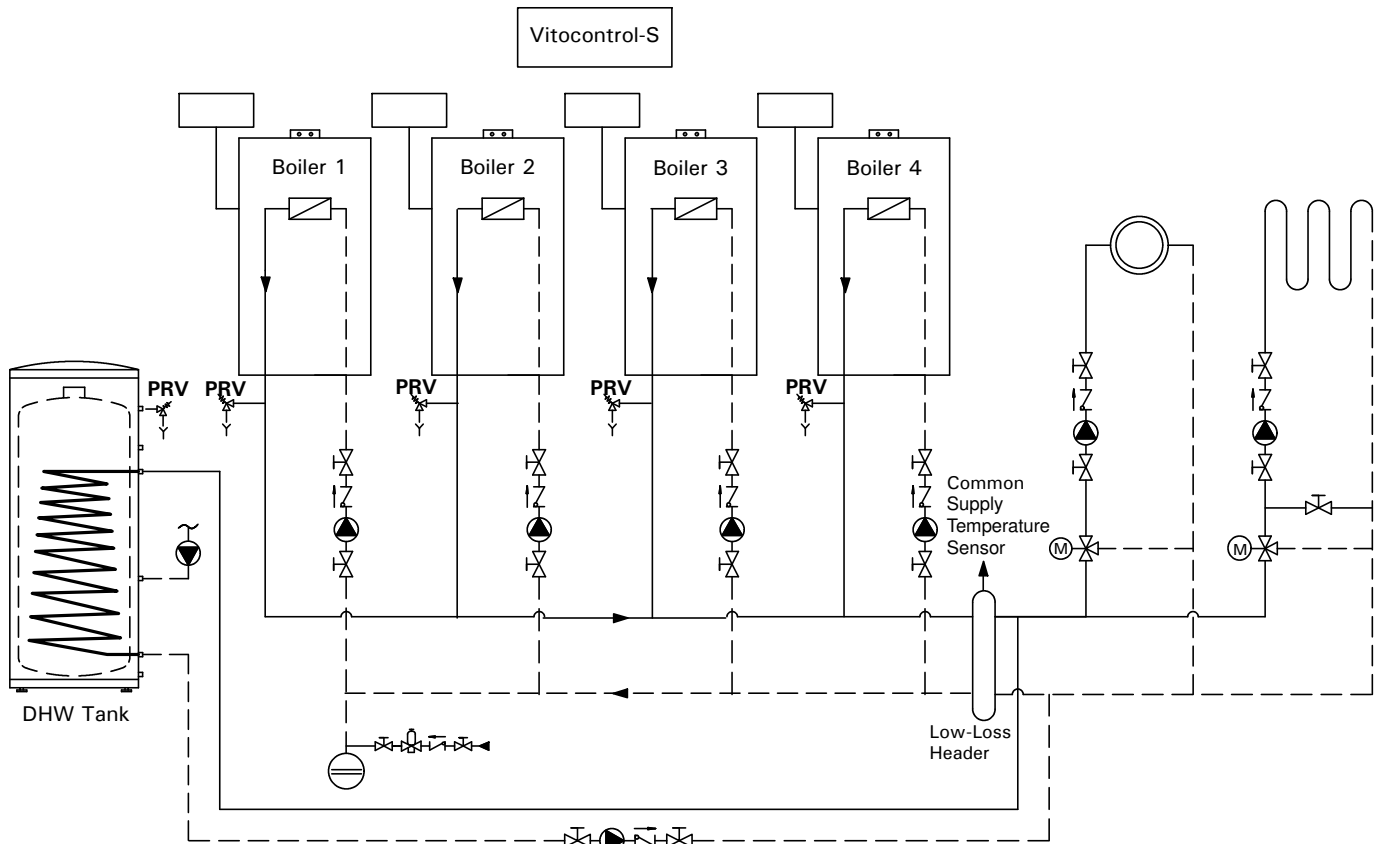


Fig. 31

### IMPORTANT

This installation example depicts a possible piping layout for multiple Vitodens 200-W, WB2B boilers equipped with Viessmann System Technology. Please note that this example is based on a simplified conceptual drawing only! Piping and necessary componentry must be field verified. A low water cut-off (LWCO) must be installed where required by local codes. Proper installation and functionality in the field is the responsibility of the heating contractor.

### WARNING

If a DHW storage tank other than a Viessmann Vitocell 100 or 300 tank is used, the installer must verify proper operation of the Viessmann DHW tank temperature sensor with the original manufacturer of the tank. Viessmann strongly recommends the installation of a temperature tempering valve in the DHW supply line.

Installation Examples *(continued)*

Boiler with low water cut-off (remote-mounted, field supplied)

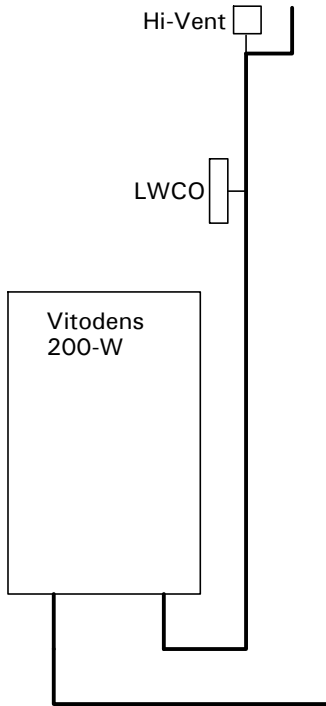


Fig. 34 Boiler below radiation

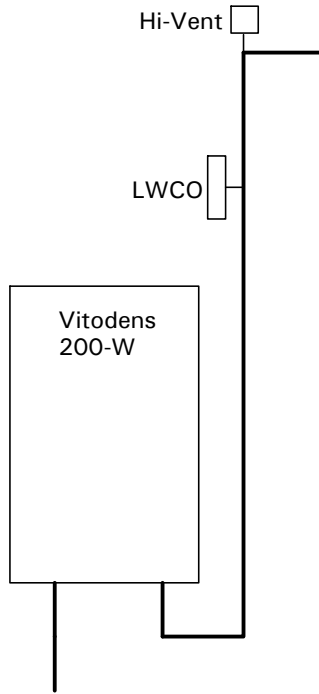


Fig. 35 Boiler above radiation

A low water cut-off may be required by local codes. If boiler is installed above radiation level, a low water cut-off device of approved type (field supplied) must be installed in all instances at the highest point of the piping system. Do **not** install an isolation valve between boiler and low water cut-off.



*Follow the installation instructions of the low water cut-off from the manufacturer.*

For low water cut-off wiring information specific to your application, refer to applicable wiring diagram on the boiler enclosure panel.

Venting Connection

**CAUTION**

Under certain climatic conditions some building materials may be affected by flue products expelled in close proximity to unprotected surfaces. Sealing or shielding of the exposed surfaces with a corrosion resistant material (e.g. aluminum sheeting) may be required to prevent staining or deterioration. The protective material should be attached and sealed (if necessary) to the building before attaching the vent termination. It is strongly recommended to install the vent termination on the leeward side of the building.



*Vitodens 200-W, WB2B Installation Instructions Venting System*

# Electrical Connections

### Connecting the Power/Pump module



*Installation Instructions  
Power/Pump Module*

The Vitodens 200-W WB2B boiler is shipped with a Power/Pump Module, which requires a 120 VAC power supply from a wall receptacle. The module contains a 120/230 VAC step-up transformer for 230 VAC operation.

Refer to the Installation Instructions shipped with the module or those contained in this manual for wiring details (see page 53).

## Electrical Connections *(continued)*

### Connecting the Power/Pump module *(continued)*

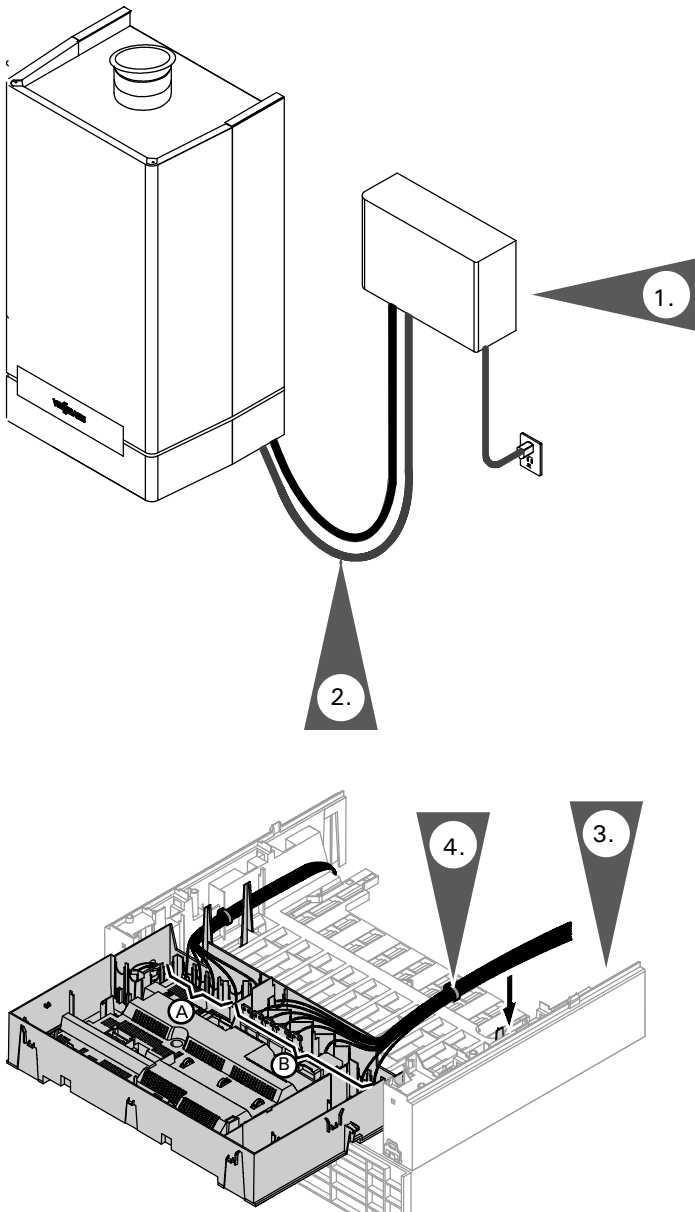


Fig. 36

#### Legend

- Ⓐ Low voltage connections
- Ⓑ 230V connections

1. Remove the cover of the power pump module. Using the four screws supplied, mount the module base on the wall next to the Vitodens boiler.
2. Secure the connecting cables to the wall using the supplied conduit holding clips.

#### IMPORTANT

It is essential to route cables as illustrated to ensure freedom of movement of control unit.

#### ⚠ CAUTION

When running and securing connecting cables on site, ensure that the maximum permissible temperatures of the cables are not exceeded.

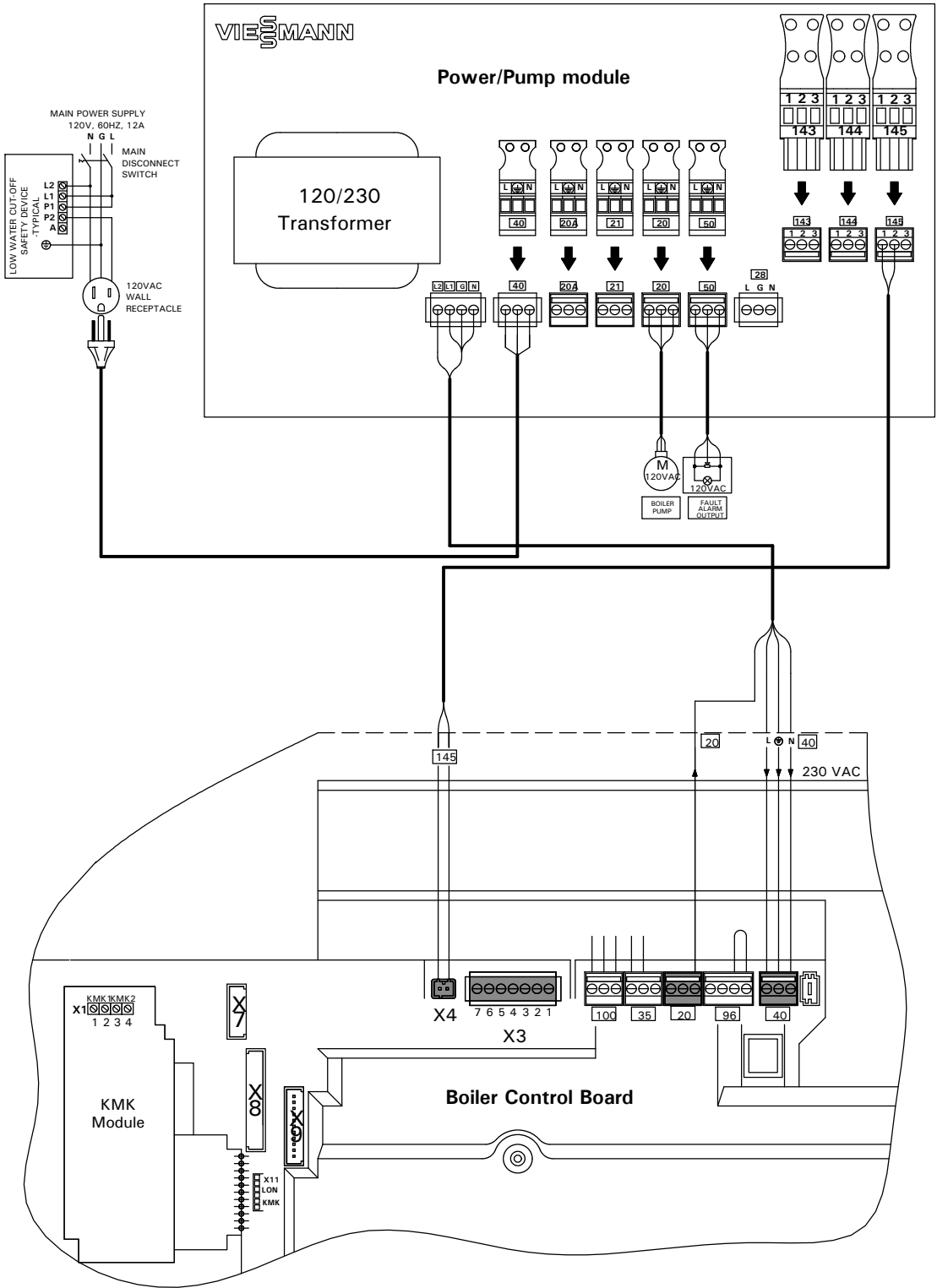
3. Route the cables between the control support console and control unit.
4. Secure cables behind the control unit with cable ties.


#### IMPORTANT

Cables in the vicinity of the control unit must not be secured to the control unit bracket.

**Electrical Connections** *(continued)*

**Power/Pump module electrical connectors**

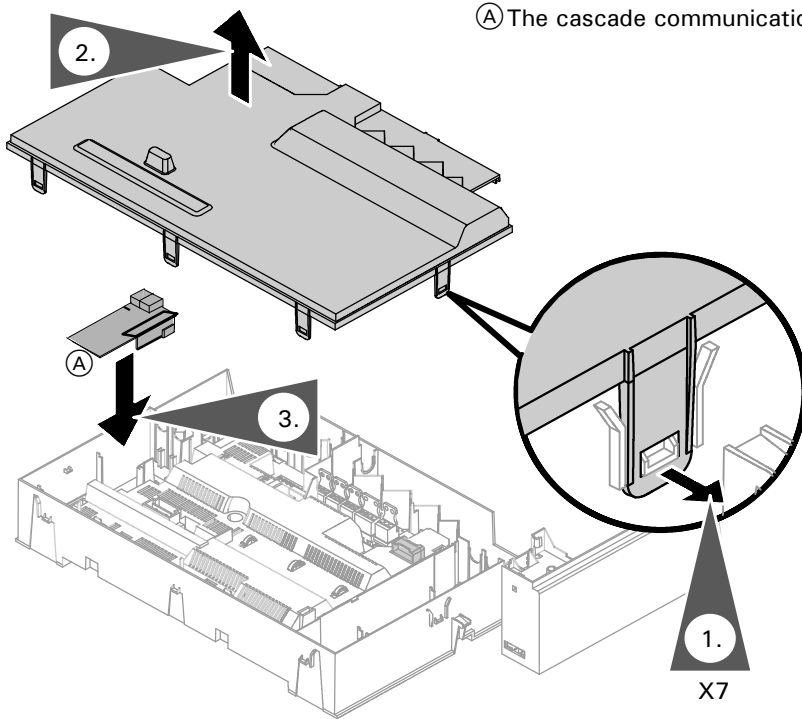


- Legend**
- 40 - Power supply
  - 20 - Boiler pump
  - 50 - Fault alarm output
  - 145 - KM BUS to boiler control board
  - A8 - Cascade communication module
  - X4 - KM-BUS connection to the Power/Pump module
-  See Vitodens 200-W WB2B Start-up/Service Instructions for applicable system coding information.

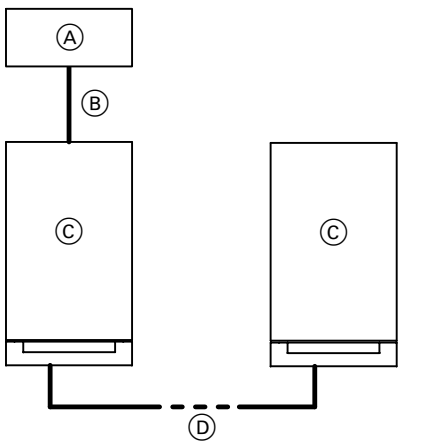


**Electrical Connections** *(continued)*

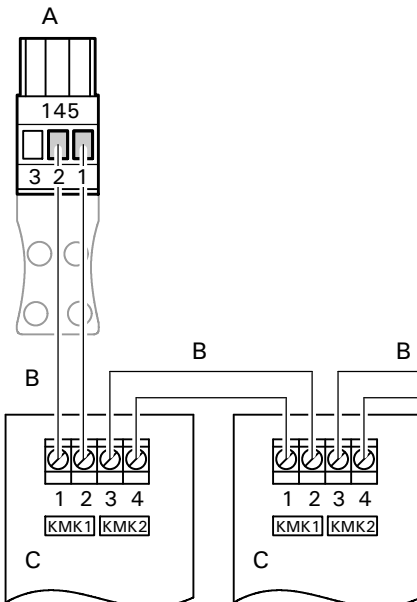
**Connecting the Cascade Communication Module**



*The wires from the BUS cables are commutable.*



- (A) Vitotronic 300
- (B) KMK-BUS
- (C) Vitotronic 100 (max 4 devices)
- (D) 2-core Cable  
(cable cross-section 2 x 0.5 mm<sup>2</sup>  
total length 164 ft. / 50 m)

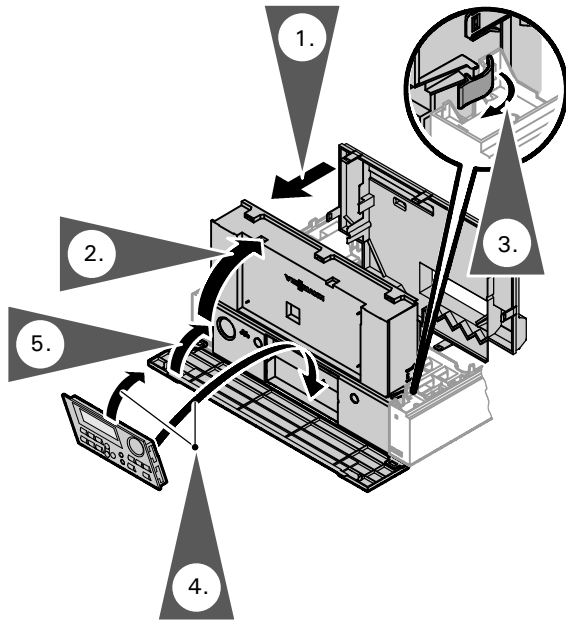


**Note**  
*The total length of BUS cables (B) should not exceed 164 ft. / 50 m.*

- (A) Plug 145 to the Vitotronic 300
- (B) 2-core cable  
(cable cross-section 2 x 0.5 mm<sup>2</sup>,  
total length 164 ft. / 50 m)
- (C) Terminal strip "KMK1/KMK2" at the cascade communication module of the Vitotronic 100

## Installing the Programming Unit of the Control

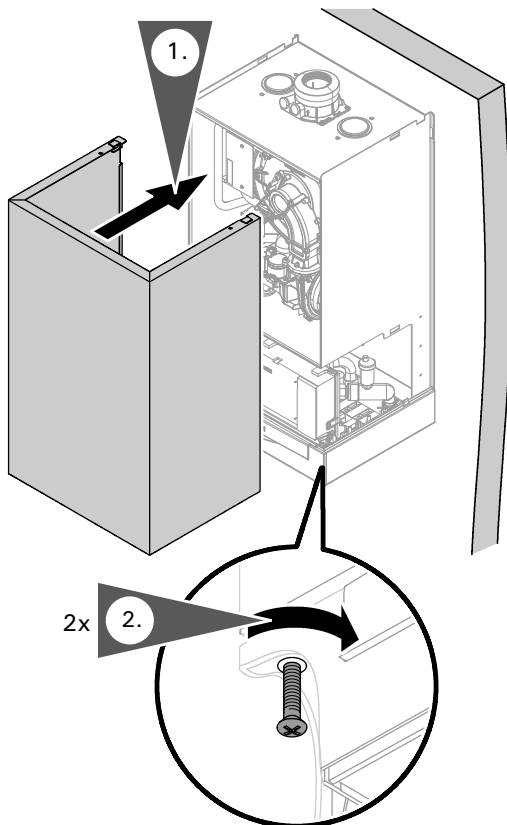
### Closing the control unit and inserting the programming unit



1. Install the cover onto the control board.
2. Flip the control board back into position.
3. Secure the locking tabs as shown.
4. Install the Vitotronic, programming unit.
5. Close control unit cover.

Fig. 52

### Reinstalling the front enclosure panel



1. Set front enclosure panel on the guide rails and push in place.
2. Tighten screws at the bottom.

#### IMPORTANT

Read and follow, where applicable, the safety instructions of all labels and stickers attached to boiler surfaces. Do not remove any of these instructions. Contact Viessmann if any replacement labels are required

Fig. 53

## Technical Data

Table 4

Boiler Model	Model No. WB2B		80	105
<b>Natural gas / Liquid propane gas</b>				
CSA input	MBH		104-285	104-370
	kW		30-83	30-108
CSA output/DOE <sup>*1</sup>	MBH		95-260	98-350
heating capacity	kW		28-76	29-103
Net I = B = R rating <sup>*2</sup>	MBH		226	304
Heat exchanger surface area	ft. <sup>2</sup>		28.88	28.88
	m <sup>2</sup>		2.68	2.68
<b>Min. gas supply pressure</b>				
Natural gas	"w.c.		4	4
Liquid propane gas	"w.c.		10	10
<b>Max. gas supply pressure<sup>*3</sup></b>				
Natural gas	"w.c.		14	14
Liquid propane gas	"w.c.		14	14
A.F.U.E.	%		96.1	n.a.
CSA thermal efficiency				
ANSI Z21.13/CSA 4.9	%		n.a.	94.5
Weight	lbs		225	225
	kg		102	102
Boiler water content	USG		3.4	3.4
	ltr		12.8	12.8
Boiler max. flow rate <sup>*4</sup>	GPM		35.2	35.2
	ltr/h		8000	8000
Max. operating pressure at 210°F / 99°C	psig		60	60
	bar		4	4
<b>Boiler water temperature</b>				
– Adjustable high limit (AHL) range				
space heating	°F/		68 to 176 /	
(steady state)	°C		20 to 80	
DHW production	°F/		176 /	
	°C		80	
– Fixed high limit (FHL)	°F/°C		210/99	
<b>Boiler connections</b>				
Boiler heating supply and return	NPTM "		1 ¼	1 ¼
Pressure relief valve	NPTF "		¾	¾
Drain valve	(male thread)		¾	¾
Boiler supply/return for indirect-fired DHW storage tank (field supplied)	NPT"		1 ¼	1 ¼
Gas valve connection, NPTF			1	1

<sup>\*1</sup>Output based on 140°F / 60°C, 120°F / 49°C system supply/return temperature.

<sup>\*2</sup>Net I = B = R rating based on piping and pick-up allowance of 1.15.

<sup>\*3</sup>If the gas supply pressure exceeds the maximum gas supply pressure value, a separate gas pressure regulator must be installed upstream of the heating system.

<sup>\*4</sup>See "Typical System Flow Rates" on page 27 in this manual.

**Technical Data** *(continued)*

**Table 4** *(continued)*

Boiler Model	Model No. WB2B		80	105
<b>Dimensions</b>				
Overall depth		inches	21	21
		mm	530	530
Overall width		inches	19	19
		mm	480	480
Overall height		inches	33½	33½
		mm	850	850
Height with flue gas elbow (accessory)		inches	47¼ <sup>*9</sup>	47¼ <sup>*9</sup>
		mm	1200	1200
<b>Flue gas<sup>*5</sup></b>				
Temperature (at boiler return temperature of 86°F / 30°C)				
– at rated full load	°F/°C		95/35	104/40
– at rated partial load	°F/°C		91/33	95/35
Temperature (at boiler return temperature of 140°F / 60°C)	°F/°C		149/65	158/70
<b>Average condensate flow rate<sup>*6</sup></b>				
with natural gas and – T <sub>S</sub> /T <sub>R</sub> = 104/86°F / 40/30 °C		USG/day ltr/day	6.6-7.9 25-30	9.5-10.5 35-40
<b>Condensate connection<sup>*7</sup></b>				
	hose nozzle			
	∅ in		1	1
<b>Boiler flue gas connection<sup>*8</sup></b>				
	∅ in/mm		4 <sup>3</sup> / <sub>8</sub> / 110	4 <sup>3</sup> / <sub>8</sub> / 110
<b>Combustion air supply connection (coaxial)<sup>*8</sup></b>				
	outer ∅ in/mm		6/150	6/150

<sup>\*5</sup> Measured flue gas temperature with a combustion air temperature of 68°F / 20°C.

<sup>\*6</sup> Based on typical boiler cycles, including partial load conditions.

<sup>\*7</sup> Requires 1" / 25 mm tubing. See Vitodens 200-W Installation Instructions for details.

<sup>\*8</sup> **For side wall vent installations (coaxial system):**

Do **not** exceed max. equivalent length specified in the Venting Installation Instructions of the Vitodens 200-W, WB2B Venting System.  
A **maximum of five elbows** may be installed in the vent system.

Do **not** attempt to common-vent Vitodens 200-W WB2B with any other appliance.

For details refer to the the Installation Instructions for the Vitodens 200-W, WB2B Venting System.

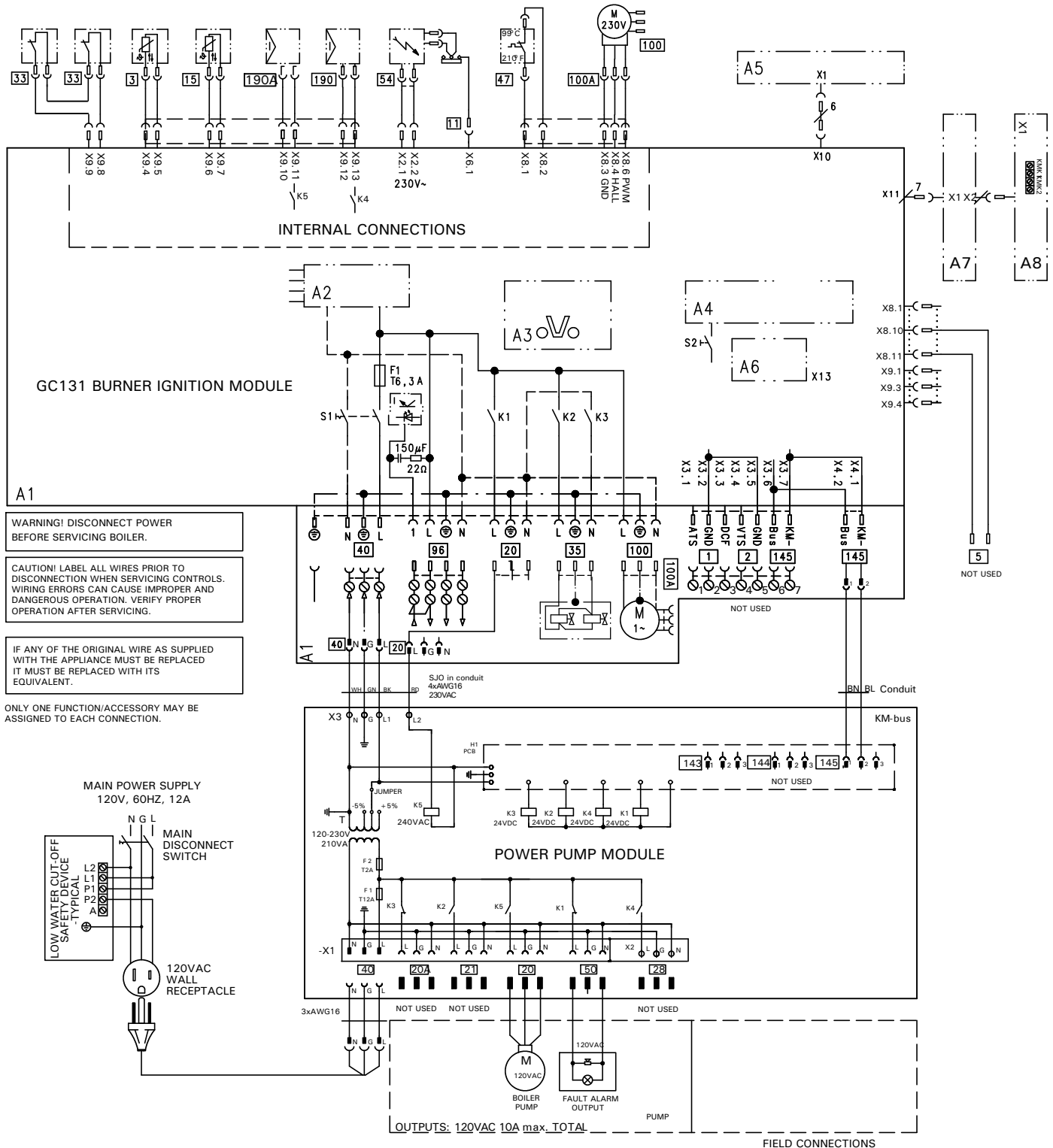
► For information regarding other Viessmann System Technology componentry, please reference documentation of respective product.

<sup>\*9</sup> Add 2½" / 65 mm for coaxial vent pipe transition adaptor.

► For information regarding other Viessmann System Technology componentry, please reference documentation of respective product.

# Wiring Diagram

## Complete system wiring diagram



5441 444 v1.3

See legend for this wiring diagram on the next page.

## Wiring Diagram *(continued)*

### Complete system wiring diagram *(continued)*

#### Legend

- |  |   |                                     |
|--|---|-------------------------------------|
| <b>3</b> Boiler Water Temperature Sensor | <b>47</b> Fixed High Limit                  | A1 Main PCB (GC131 Ignition Module) |
| <b>11</b> Ionization Electrode           | <b>50</b> Fault Alarm Output                | A2 Internal Power Supply Unit       |
| <b>15</b> Flue Gas Temperature Sensor    | <b>54</b> Ignition Transformer              | A3 Optolink                         |
| <b>20</b> Boiler Pump                    | <b>96</b> Power Supply Accessory (Not Used) | A4 Burner Control Unit              |
| <b>33</b> Flow Switch (2X)               | <b>100</b> Fan Motor                        | A5 Programming Unit                 |
| <b>35</b> Gas Valve                      | <b>100A</b> Fan Motor Control               | A6 Coding Card                      |
| <b>40</b> Power Supply                   | <b>144</b> External 0-10V Signal            | A7 Connection Adapter               |
|  | <b>145</b> KM BUS to PPM/Accessories        | A8 KMK/Cascade Communication Module |
|  | <b>190</b> Gas Modulation Coil              | S1 ON/OFF Switch                    |
|  | <b>190A</b> Gas Modulation Coil             | S2 Reset Button                     |
|  |   | X.. Electrical Interfaces           |

BK	BLACK
WH	WHITE
G	GREEN
RD	RED
GY	GREEN/YELLOW
BN	BROWN
BL	BLUE

## Lighting and Operating Instructions

### FOR YOUR SAFETY READ BEFORE OPERATING

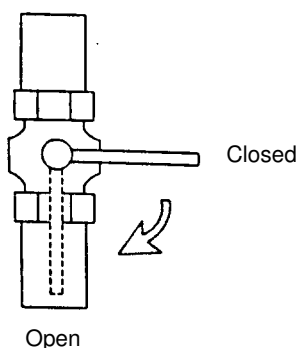
**W A R N I N G:** If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
- B. **BEFORE OPERATING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
- WHAT TO DO IF YOU SMELL GAS**
- Do not try to light any appliance.
  - Do not touch any electric switch; do not use any phone in your building.
  - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
  - If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

### OPERATING INSTRUCTIONS

1. **STOP!** Read the safety information above on this label.
2. Set thermostat or other operating control to lowest setting.
3. Turn off all electric power to the appliance.
4. This device is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
5. Close main gas shut-off valve.
6. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, **STOP!** Follow "B" in the safety information above on this label. If you don't smell gas, go to the next step.
7. Open main gas shutoff valve.
8. Turn on all electric power to the appliance.
9. Set thermostat or other operating control to desired setting.
10. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

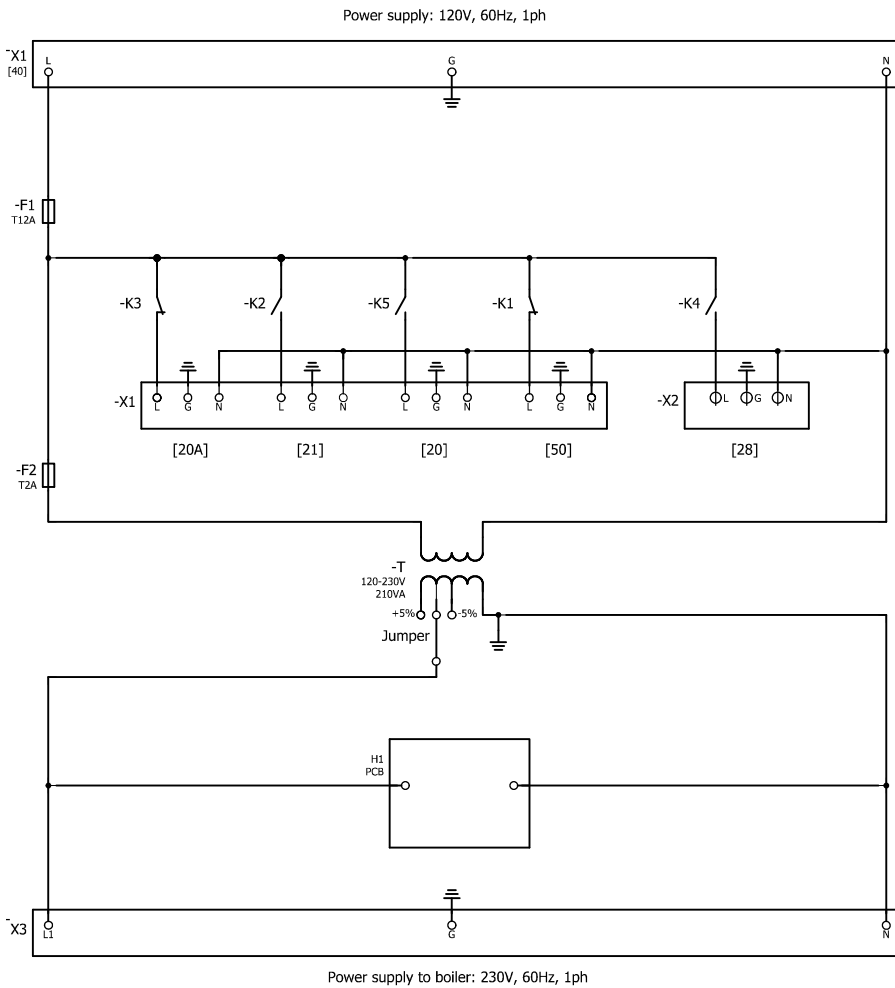
Manual gas shutoff



### TO TURN OFF GAS TO BOILER

1. Set thermostat or other operating control to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Close main gas shut-off valve.

# Ladder Diagram



**Legend**

- X1 [40] power supply 120 VAC
- X1 [21] pump DHW tank (not used)
- X1 [20] pump boiler 120 VAC
- X1 [20A] heating circuit pump (not used)
- X1 [50] fault alarm 120 VAC
- X2 [28] pump, DHW recirculation, 120 VAC (not used)

**IMPORTANT**

**Total max. output current 10A**

- X3 boiler power supply 230 VAC
- K1, -K2, -K3, -K4, -K5 operating contacts
- F1, -F2 fuses (slow blow)
- T transformer
- H1 communication board

Fig. 55









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